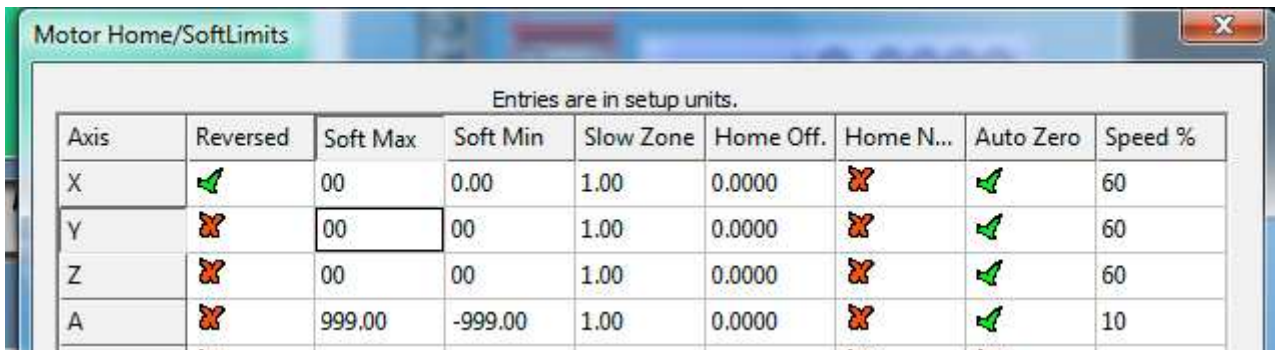


Soft Limits



Motor Home/SoftLimits

Entries are in setup units.

Axis	Reversed	Soft Max	Soft Min	Slow Zone	Home Off.	Home N...	Auto Zero	Speed %
X		00	0.00	1.00	0.0000			60
Y		00	00	1.00	0.0000			60
Z		00	00	1.00	0.0000			60
A		999.00	-999.00	1.00	0.0000			10

Click Config/Motor Home Soft Limits

Set desired limits under Soft Min and Soft Max

Keep in mind that these are machine co-ordinates.

Make sure your toggle is on for soft limits on the Main Screen page.

