

Go to Config/Ports and Pins/Input Signals. Make sure that every box on that page has a red X. Then go to Config/Motor Home Soft Limits. Again make sure all is a red X except for Auto Zero. These should be green check marks for each axis.

Now, when you go to the Diagnostics page hit reset if flashing then hit zero all. All of your DRO's should now read zero. Of course make sure your tables are jogged to the correct home position first. This is in the POSITIVE direction on all axis.